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ABSTRACT OF THE DISCLOSURE

A fuel tank filler neck is provided to reduce the escape of gasoline vapor from an automobile fuel tank system and is leak tight. The filler neck is configured to receive a fuel supply nozzle. The filler neck includes a one-piece
5 seamless funnel member having a tubular body and an elongated tubular member. The funnel member defines in off-set axial relation a relatively large inlet opening adapted for attachment to a receptor for the nozzle and a relatively small necked down outlet opening adapted for attachment to the inlet of an elongated tubular member. The tubular member is adapted to be in communication with the fuel tank.
10 A method for manufacturing the fuel tank filler neck is also disclosed.

SECRET//COMINT